

Technical Information

21-10



1K Plastic Primer

Multi-purpose adhesion promoter suitable for all paintable plastics on used cars.

- Unlimited pot life
- Easy and safe to spray
- Short flash off time

Handling



Shake vigorously for 2 min. before use.

Application



ready for use



HVLP spray gun

Nozzle size	1.3-1.4 mm
Application pressure	2 bar
Nozzle pressure	0.7 bar



Number of spray coats 1 – 2 thin, but coherent coats

Film thickness 10 µm



Flash off at 20°C 15 min before filler application

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

The products are suitable for professional use only.
It cannot be ruled out that this product contains particles < 0.1 µm.

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